# PODUCT SPECIFICATION CATALOG

SONOCO

PAPERBOARD SPECIALTIES

Specialized in Paper and Pulpboard Productos



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### **Classification Key**

Hospitality/Hotel	Н	Institutional/Hospitals	1
Restaurant	R	Coffee/Beverage	C
Advertising	Α	Bars/Night Clubs	В
Other	0	Gas Station/Convenient Store	G

Notes:	



## **Unprinted Stancaps**Paper glassware covers.

Item No.	Millimeter Size	Single Carton Pack	Minimum Order	Single Carton Weight (lbs)	Quantity	Price
S450U0/0	45	3,000	15,000	9		
S480U0/0	48	3,000	15,000	10		
S510U0/0	51*	2,000	10,000	8		
S525U0/0	52.5*	2,000	10,000	9		
S535U0/0	53.5*	2,000	12,500	9		
S540U0/0	54*	2,000	10,000	7		
S545U0/0	54.5*	2,000	10,000	9		
S550U0/0	55	2,000	10,000	9		
S555U0/0	55.5*	2,000	10,000	9		
S560U0/0	56	2,000	10,000	9		
S565U0/0	56.5*	2,000	10,000	9		
S575U0/0	57.5	2,000	10,000	9		
S580U0/0	58	2,000	10,000	8		
S585U0/0	58.5	2,000	10,000	8		
S600U0/0	60	1,800	9,000	8		
S620U0/0	62	1,800	9,000	8		
S635U0/0	63.5	1,600	8,000	7		
S640U0/0	64	1,500	7,500	7		
S650U0/0	65	1,500	7,500	7		
S660U0/0	66	1,500	7,500	7		
S670U0/0	67	1,400	7,000	8		
S675U0/0	67.5	1,500	7,500	7		
S680U0/0	68	1,200	6,000	8		
S690U0/0	69	1,500	7,500	8		
S695U0/0	69.5	1,500	7,500	8		
S700U0/0	70	1,500	7,500	8		
S715U0/0	71.5	1,500	7,500	8		
S720U0/0	72	1,000	5,000	7		
S730U0/0	73	1,000	5,000	7		
S735U0/0	73.5	1,200	6,000	8		
S750U0/0	75.3	1,000	5,000	7		
S755U0/0	75.5	1,000	5,000	7		
S760U0/0	76	1,000	5,000	7		
S780U0/0	78	1,000	5,000	6		
S790U0/0	79	900	4,500	7		
S820U0/0	82	900	4,500	8		
S825U0/0	82.5	800	4,000	8		
S840U0/0	84	700	3,500	8		
S855U0/0	85.5	700	3,500	8		
S875U0/0	87.5	700	3,500	8		
S890U0/0	89	700	3,500	8		
S920U0/0	92	600	3,000	7		
S940U0/0	94	600	3,000	7		
S950U0/0	95	600	3,000	8		
S975U0/0	97.5	600	3,000	8		
S100U0/0	100	600	3,000	8		
S10000/0	100	500	2,500	8		
010700/0	107	500	2,500	U		



#### Markets

Hotels, Restaurants, Catering, Institutional Meeting Places

**Specs**Minimum: 5 cases
Material: Uncoated

Single Carton Case Cube: 1.13 Single Carton Dimensions: 12½" X 12½" X 12½"

Overseas Shipping 2 Single Cartons packed into one Master Carton.

#### **Master Carton:**

Case Cube: 2.54 Carton Weight: 27 lbs.

#### **Lead Time** 4 days

\* Case packs have changed to 2,000

### **Printed Stancaps**

Paper glassware covers.

Millimeter Size	Single Carton Pack	Minimum Order	Single Carton Weight (lbs)	Colors	Quantity Break	Price
45	3,000	21,000	9			
48	3,000	21,000	10			
51*	2,000	20,000	8			
52.5*	2,000	20,000	9			
53.5*	2,000	20,000	9			
54*	2,000	20,000	7			
54.5*	2,000	20,000	9			
55	2,000	20,000	9			
55.5*	2,000	20,000	9			
56	2,000	20,000	9			
56.5*	2,000	20,000	9			
57.5	2,000	20,000	9			
58	2,000	20,000	8			
58.5	2,000	20,000	8			
60	1,800	21,600	8			
62	1,800	21,600	8			
63.5	1,600	20,800	7			
64	1,500	21,000	7			
65	1,500	21,000	7			
66	1,500	21,000	7			
67	1,400	21,000	8			
67.5	1,500	21,000	7			
68	1,200	20,400	8			
69	1,500	21,000	8			
69.5	1,500	21,000	8			
70	1,500	21,000	8			
71.5	1,500	21,000	8			
72	1,000	20,000	7			
73	1,000	20,000	7			
73.5	1,200	20,400	8			
75	1,000	20,000	7			
75.5	1,000	20,000	7			
76	1,000	20,000	7			
78	1,000	20,000	6			
79	900	20,700	7			
82	900	20,700	8			
82.5	800	20,000	8			
84	700	20,300	8			
85.5	700	20,300	8			
87.5	700	20,300	8			
89	700	20,300	8			
92	600	20,300	7			
94	600	20,400	7			
95	600	20,400	8			
97.5	600	20,400	8			
100	600	20,400	8			
100	500	20,400	8			
117	400	20,000	7			



#### Markets

Hotels, Restaurants, Catering, Meeting Places Institutional

**Artwork Specs** Colors: 1-8 Total Two Sided Spot or Process Colors Coated or Uncoated

#### **Additional Services**

Waxed Outer Coating Pin Holes Straw Holes Notches

#### Single Carton

Case Cube: 1.13 Single Carton Dimensions: 12½" X 12½" X 12½"

#### **Overseas Shipping**

2 Single Cartons packed into one Master Carton.

#### **Master Carton:**

Case Cube: 2.54 Carton Weight: 27 lbs.

#### **Lead Time**

Repeat: 4 weeks Initial: 4-6 weeks

\* Case packs have changed to 2,000

**Stock Printed Stancaps**Paper glassware covers. Various Property Designs.

Design	Millimeter Size	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Quantity	Price
Ramada	67.5	1,500	7,500	7	1.13		
Holiday Inn	82	900	4,500	8	1.13		
Holiday Inn Express	82	900	4,500	8	1.13		
Holiday Inn Select	82	900	4,500	8	1.13		
Crowne Plaza	82	900	4,500	8	1.13		
Sheraton	82	900	4,500	8	1.13		



#### **Markets**

Hotels, Restaurants, Meeting Places Catering

#### Specs

Material: Coated & Uncoated

#### **Lead Time**

2-4 weeks

### **Stock Printed Snapcaps**

Paper glassware snap covers.

Design	Millimeter Size	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Quantity	Price
Radisson	67.5	1,000	5,000	5	1.13		
Radisson	75	800	4,000	5	1.13		
Radisson	82	700	3,500	5	1.13		



#### **Markets**

Hotels

#### Specs

Material: Uncoated

#### **Lead Time**

2-4 weeks

### **Custom Printed Snapcaps**

Paper glassware snap covers.

Millimeter Size	Carton Pack		Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
67.5	1,000	20,000	5	1.13			
75	800	20,000	5	1.13			
82	700	20,300	5	1.13			



#### Markets

Hotels, Restaurants, Meeting Places Catering

#### **Artwork Specs**

Colors: 1-8 Total Two Sided Material: Uncoated

#### **Lead Time**

Repeat: 4 weeks Initial: 4-6 weeks

### **Stock Unprinted Snapcaps**

Paper glassware snap covers.

Millimeter Size	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Quantity	Price
67.5	1,000	5,000	5	1.13		
75	800	4,000	5	1.13		
82	700	3,500	5	1.13		



**Markets**Hotels, Restaurants,

Catering, Meeting Places **Specs** 

Material: Uncoated

## **Lead Time** 2 weeks

#### **Coffee Hottle Covers**

Paper hottle covers.

Millimeter Size	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Quantity	Price
54.5	2,000	10,000	9	1.13		

<sup>\*</sup> Case packs has changed to 2,000



**Markets**Hotels, Restaurants,
Catering, Meeting Places

#### **Specs** Uncoated - Stock design

**Lead Time** 2 weeks

### **Generic Design Coaster**

Various paper coaster designs.

Material	Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Quantity	Price
Budgetboard	3 3/8"	Round	10,000	10,000	27	1.4		
Budgetboard	3 3/8"	Square	10,000	10,000	33	1.4		
Cellulose	3 3/8"	Round	10,000	10,000	30	3.5		
Cellulose	3 3/8"	Square	10,000	10,000	34	3.5		
35 Pt. Natural	3 1/2"	Round	5,000	10,000	40	1.8		
35 Pt. Natural	3 1/2"	Square	5,000	10,000	54	1.8		
45 Pt. Natural	3 1/2"	Round	4,000	12,000	37	1.8		
45 Pt. Natural	3 1/2"	Square	4,000	12,000	46	1.8		



#### Markets

Bars, Night Clubs, Restaurants, Lounges Hotels, Catering Meeting Places, Advertising

**Artwork Specs**Colors: 1

**Lead Time** 2 weeks

#### **Cellulose Coaster**

Multi-ply tissue paper coaster with wax backing.

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
33/8"	Round	10,000	10,000	28	3.5			
3³/8″	Square	10,000	10,000	34	3.5			
4"	Round	2,000	10,200	12	.9			
4"	Square	2,000	10,200	15	.9			
31/4" x 35/16"	Octagon	5,000	10,000	13	1.8			
3½" X 3½"	Octagon	5,000	10,000	10	1.8			
4" × 4"	Octagon	1,600	11,200	15	.9			
5"	Round	1,500	10,500	10	.7			



#### Markets

Hotels, Restaurants, Meeting Places, Lounges Catering, Advertising

#### **Artwork Specs**

Colors 1-4 One Sided Avoid close registration, bleeds & excessive ink. Straight and Scalloped

#### **Lead Time**

Repeat: 4 weeks Initial: 4-6 weeks

Signed waiver required for straight edge.

#### **Classic Cellulose Coaster**

Linen-like paper coaster made of multiply tissue with budgetboard backing.

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
33/8"	Round	5,000	10,000	34	3.5			
33/8"	Square	5,000	10,000	38	3.5			
4"	Round	1,600	11,200	12	.9			
4"	Square	1,600	11,200	15	.9			
31/4" x 35/16"	Octagon	5,000	10,000	16	1.8			
3½" X 3½"	Octagon	5,000	10,000	13	1.8			
4" × 4"	Octagon	1,600	11,200	14	.9			
5"	Round	800	10,400	8	.7			



#### Markets

Hotels, Restaurants, Meeting Places, Lounges Catering, Advertising

#### **Artwork Specs**

Colors 1-4 One Sided Avoid close registration, bleeds & excessive ink. Straight and Scalloped

#### **Lead Time**

Repeat: 4 weeks Initial: 4-6 weeks

Signed waiver required for straight edge.

Square A - Scallop Square B - Scallop Round D - Straight Round A - Scallop

Round B - Scallop Round C - Scallop

Octagon

Square D - Straight

#### **Non-Woven Coaster**

Linen-like paper coaster with or without wax backing used for drinks or food displays.

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
33/8"	Round	5,000	10,000	25	3.6			
33/8"	Square	5,000	10,000	24	3.6			
4"	Round	1,600	11,200	10	.9			
4"	Square	1,600	11,200	12	.9			
7¼" X 3¾"	Rectangle	1,000	10,000	4	.9			
5"	Round	1,000	10,000	8	.7			



#### **Markets**

Hotels, Lounges, Meeting Places, Catering, Advertising

#### **Artwork Specs**

Colors: 1-4 One Sided Avoid close registration, bleeds & excessive ink. Straight and Scalloped

#### **Lead Time**

Repeat: 4 weeks Initial: 4-6 weeks

Signed waiver required for straight edge.

#### **Non-Woven Wax Non-Woven Coaster**

Two sided non-woven linen-like paper coaster with wax inside.

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
4"	Round	1,000	10,000	25	.82			
4"	Square	1,000	10,000	28	.82			



#### Markets

Hotels, Lounges, Meeting Places, Catering, Advertising

#### **Artwork Specs**

Colors: 1-4 Öne Sided Avoid close registration, bleeds & excessive ink. Straight and Scalloped

#### **Lead Time**

Repeat: 4 weeks Initial: 4-6 weeks

Signed waiver required for straight edge.

Square A - Scallop Square B - Scallop Round D - Straight Round A - Scallop

Round B - Scallop Round C - Scallop

Rectangle B - Scallop

#### **40 Pt. Pulpboard Coaster**

Absorbent white beverage coaster

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
3½″	Round	5,000	10,000	38	1.8			
3½″	Square	5,000	10,000	40	1.8			
4"	Round	2,000	10,000	20	.9			
4"	Square	2,000	10,000	25	.9			
3" X 4"	Oval	2,500	10,000	11	.9			
3½" X 3½"	Oval	5,000	10,000	42	1.8			
3½" X 3½"	Octagon	5,000	10,000	45	1.8			
4" X 4"	Octagon	2,000	10,000	25	.9			
3%/16" X 31/8"	Hexagon	5,000	10,000	45	1.8			
5″	Round	1,000	10,000	12	.7			



#### Markets

Bars, Night Clubs, Restaurants, Lounges Hospitality, Catering Meeting Places, Brewpubs, Advertising

## **Artwork Specs**Colors: 1-4 Two sided

#### **Lead Time**

Repeat: 4 weeks Initial: 4-6 weeks

#### **60 Pt. Pulpboard Coaster**

Absorbent white beverage coaster

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
3 ½"	Round	3,500	10,500	38	1.8			
3 ½"	Square	3,500	10,500	40	1.8			
4"	Round	1,400	11,200	16	.9			
4"	Square	1,400	11,200	20	.9			
3" X 4"	Oval	1,500	10,500	16	.9			
3½" X 3½"	Oval	3,500	10,500	42	1.8			
3½" X 3½"	Octagon	3,500	10,500	44	1.8			
4" X 4"	Octagon	1,400	11,200	20	1.8			
3%/16" X 31/8"	Hexagon	3,500	10,500	42	1.8			
5″	Round	1,000	10,000	22	.7			



#### Markets

Bars, Night Clubs, Restaurants, Lounges Hospitality, Catering Meeting Places, Brewpubs, Advertising

**Artwork Specs**Colors: 1-4 Two sided

#### **Lead Time**

Repeat: 4 weeks Initial: 4-6 weeks











Under minimum order is available. Please call for specs and details for offset printed coasters. 80 Pt. and 110 Pt. pulpboard coasters available.

#### 35 Pt. Pulpboard Coaster

Absorbent natural beverage coaster

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
3 ½"	Round	5,000	10,000	40	1.8			
3 ½"	Square	5,000	10,000	54	1.8			
4"	Round	2,000	10,000	21	.9			
4"	Square	2,000	10,000	24	.9			
3" X 4"	Oval	2,500	10,000	10	1.8			
3½" X 3½"	Oval	5,000	10,000	27	1.8			
3½" X 3½"	Octagon	5,000	10,000	29	1.8			
4" X 4"	Octagon	2,000	10,000	12	.9			
3 <sup>9</sup> /16" X 3 <sup>1</sup> /8"	Hexagon	5,000	10,000	29	1.8			
5″	Round	1,000	10,000	18	.7			



#### **Markets**

Bars, Night Clubs, Restaurants, Lounges Hospitality, Catering Meeting Places, Brewpubs, Advertising

### Artwork Specs

Colors: 1-4 Two sided

#### **Lead Time**

Repeat: 4 weeks Initial: 4-6 weeks

#### 45 Pt. Pulpboard Coaster

Absorbent natural beverage coaster

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
3 ½"	Round	4,000	12,000	40	1.8			
3 ½"	Square	4,000	12,000	46	1.8			
4"	Round	1,800	10,800	22	.9			
4"	Square	1,800	10,800	25	.9			
3" X 4"	Oval	2,000	10,000	10	.9			
3½″ X 3½′	' Oval	4,000	12,000	40	1.8			
3½″ X 3½′	' Octagon	4,000	12,000	42	1.8			
4" X 4"	Octagon	1,800	10,800	14	.9			
3 <sup>9</sup> /16" X 3 <sup>1</sup> /8	" Hexagon	4,000	12,000	40	1.8			
5"	Round	800	10,400	20	.7			



#### Markets

Bars, Night Clubs, Restaurants, Lounges Hospitality, Catering Meeting Places, Brewpubs, Advertising

## **Artwork Specs**Colors: 1-4 Two sided

Lead Time

Repeat: 4 weeks Initial: 4-6 weeks







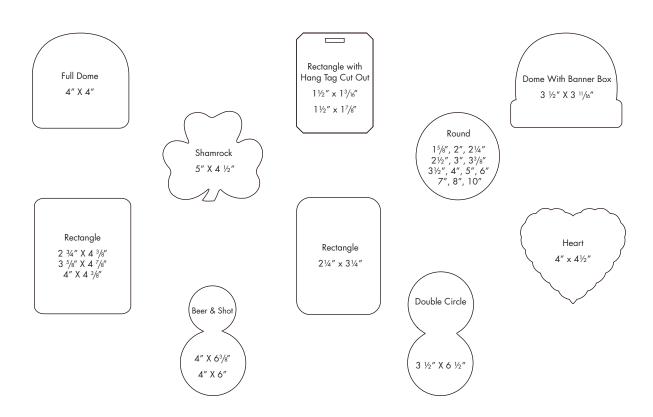




Under minimum order is available. Please call for specs and details for offset printed coasters. 80 Pt. and 110 Pt. pulpboard coasters available.

### **Additional Special Shapes**

Pulpboard Coaster Other sizes and shapes are available



#### **Soaker Pads**

Absorbent Linen-like Non-Woven or Budgetboard with wax backing table protectors.

Material	Size	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
Budgetboard Wax backing	7" X 7" Square	1,000	5,000	17	.72			
Non-Woven Sofette	7" x 3 ¾" Rectangle	1,000	10,000	4	.9			
Non-Woven Sofette	7" X 7" Square	600	4,800	9.5	.72			



#### Markets

Restaurants, Catering, Lounges, Hotels, Meeting Places

## **Artwork Specs**Colors: 1-4 One Sided

**Lead Time** Repeat: 4 weeks Initial: 4-6 weeks

Rectangle Scallop Square Scallop

## **Budgetboard Select Coaster** Upscale paperboard Coaster

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
31/2"	Round	4,000	12,000	17	.9			
31/2"	Square	4,000	12,000	19	.9			
4"	Round	3,600	10,800	22	.9			
4"	Square	3,600	10,800	24	.9			



#### Markets

Hotels, Restaurants, Lounges Meeting Places, Catering

**Artwork Specs** Colors: 1-8 Total Two Sided Spot or Process colors Straight edge only

#### **Lead Time**

Repeat: 4 weeks Initial: 4-6 weeks

### **Budgetboard and Budgetboard with Wax Backing Coaster**

Paperboard Coaster

Size	Shape	Carton Pack Reg / Waxed	Weight (lbs) Reg / Waxed	Case Cube	Colors	Wax Yes / No	Quantity	Price
33/8"	Round	10,000 / 10,000	27 / 34	1.4				
33/8"	Square	10,000 / 10,000	33 / 42	1.4				
4"	Round	5,000 / 4,000	18 / 22	.9				
4"	Square	5,000 / 4,000	22 / 27	.9				
5"	Round	2,500 / 2,000	15 / 16	.7				



#### **Markets**

Hotels, Restaurants, Lounges Meeting Places, Catering

#### **Artwork Specs**

Colors: 1-4

Reg: Up to 4 colors on front and one color on back Wax: One sided

Available in Vanilla Scalloped and Straight Avoid close registration

#### Minimum: 10,000

**Lead Time** 

Repeat: 4 weeks Initial: 4-6 weeks

Square A - Scallop

Square

Round D - Straight



Round B - Scallop



Square D - Straight **Napkin Bands** 

Broadcasts printed logo and ensures proper hygienic protection.

Size	Carton Pack	Minimum Order*	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
1½" X 4¼"	20,000	20,000	18	.49			
1½″ X 5″	20,000	20,000	20	.69			
1½″ X 6″	20,000	20,000	22	.99			
1½″ X 7″	20,000	20,000	24	.99			



#### Markets

Restaurants, Catering, Meeting Places, Hospitality

**Artwork Specs**Colors: 1-4 One Sided Spot or Process colors Regular or glossy Other sizes available

#### **Stock Colors:**

Hunter Green, Burgundy, White

#### \*Minimum Order:

1 color: 20,000 2-4 colors: 60,000

#### **Lead Time**

2-4 weeks

#### **Ramekin Covers**

Wax paper covers for food protection.

Size	Available Edges	Inner Carton Pack	Minimum Order	Carton Weight (lbs)	Colors	Quantity	Price
2″	Straight	3,000	12,000	3			
21/4"	Straight	3,000	12,000	3			
2½"	Straight	3,000	12,000	3			
2½″	Straight With Tab	3,000	12,000	3			
3″	Straight	3,000	12,000	3			
3″	Scalloped	3,000	12,000	3			
33/8"	Straight	3,000	12,000	3			
33/8"	Scalloped	3,000	12,000	3			
3½″	Straight	3,000	12,000	3			



#### Markets

Restaurants, Catering, Hotels, Meeting Places

**Artwork Specs** 

Colors: 1-2 One Sided

#### **Packaging**

Inner cartons are packed into master cartons for shipment efficiency.

#### **Plain Unprinted**

Minimum: 6,000

#### **Lead Time**

Repeat: 4 weeks Initial: 4-6 weeks

2" Square

21/2" Round 2½", 3", 3<sup>3</sup>/<sub>8</sub>", 3½"

33/8", 31/21

**Stancaddy** 

Sanitary, disposable paper toothbrush holder.

Material	Carton Pack	Minimum Order	Carton Weight (lbs)	Colors	Quantity	Price
White	1,000	10,000	18			

Stock Design Available



**Markets** Hospitality

**Artwork Specs** Colors: 1-4

**Lead Time**Repeat: 4 weeks
Initial: 4-6 weeks

**Upscale Paper Liners** 

Liners fit most waste baskets; may also be used to line trays and other products.

Size	Shape	Edge	Colors	Quantity	Price
4½" X 6¼"	Rectangle	Straight			
5" X 7½"	Rectangle	Straight			
5½"	Round	Scallop			
53/4"	Round	Scallop			
5 <sup>3</sup> /8" x 6 <sup>3</sup> / <sub>4</sub> "	Oval	Straight			
61/4" x 87/8"	Oval	Straight			
6¼" x 9"	Oval	Straight			
6 3/4"	Round	Straight			
6¾" x 9½"	Oval	Straight			
6" x 9"	Oval	Straight			
71/4"	Round	Straight			
7" x 9½"	Oval	Scallop			
7" x 9½"	Oval	Straight			
7" x 9½"	Rectangle	Straight			



**Markets**Restaurants, Hospitality,
Lounges, Meeting Places

**Artwork Specs**Colors: 1-4 colors
One Sided

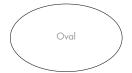
Product Information Case pack: 2,000 Weight: 12.5 lbs/cs

Minimum Order: Unprinted: 10,000 Custom: 30,000

**Lead Time** Repeat: 4 weeks Initial: 4-6 weeks



Rectangle Straight







#### **Cone Pal**

Ice Cream Cone Protectors. Promotional or Advertising.

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
41/8"	Round	4,000	4,000	22	1.13			
4 ½"	Round	4,000	4,000	22	1.13			



**Markets** Ice Cream, Advertising

**Artwork Specs**Colors 1-8 One Sided
Spot or Process Colors

**Carton Dispensers**8 dispensers per case
500 Cone Pals per dispenser

**Lead Time**Repeat: 4 weeks
Initial: 4-6 weeks

#### **Bobeche**

Candle Drip Protectors. Protects hands from hot wax and candle flames.

Size	Die Cut for Candle	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
3″	<sup>5</sup> /16"	10,000	30,000	22	1.32			
3″	<sup>3</sup> /16"	10,000	30,000	22	1.32			
3″	1/2"	10,000	30,000	22	1.32			



**Markets** Churches, Advertising

**Artwork Specs**Colors 1-4 One Sided

**Lead Time** Repeat: 4 weeks Initial: 4-6 weeks

#### Stancups

Container for arts and crafts.

Size	Туре	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
56 mm	Bulk	1000	10,000	9	1.13			
56 mm	Retail	1050	10,500	9	1.13			



**Markets**Schools, Recreation
Centers, Churches

**Artwork**Stock or custom print designs available

**Retail Pack:** 75/Sleeve

**Lead Time** 2-4 weeks

#### **Draft Sleeves**

Broadcasts printed message on every drink. Reduce or eliminate need for custom glass.

Material	Carton Pack	Minimum Order	Carton Weight (lbs)	Colors	Quantity	Price
Natural Board	1,000	50,000	23			
White Board	1,000	50,000	23			



#### **Markets**

Restaurants, Advertising, Night Clubs, Bars, Events

**Artwork Specs** 

Colors: 1-4

**Lead Time** 

4-6 weeks

#### **Chill Wrappers**

Beverage insulator keeps canned and bottled beverages cooler.

Material	Carton Pack	Minimum Order	Carton Weight (lbs)	Colors	Quantity	Price
Natural Board	1,000	50,000	28			
White Board	1,000	50,000	25			



#### Markets

Restaurants, Advertising, Night Clubs, Bars, Events

**Artwork Specs** Colors: 1-4

**Lead Time** 

4-6 weeks

### **Beverage Buddies**

Hot and cold beverage carriers.

Size	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
96 oz	25	50,000	12	2.68			
1 gal	25	50,000	13	2.68			
3 gal	10	50,000	22	1.95			



#### **Markets**

Restaurants, Deli Coffee Shops

**Artwork Specs** 

Colors: 1-4

Minimum Stock Design:

1 case

**Lead Time** 

Stock Design: 4 days Custom: 4-6 weeks

#### **Custom Java Jackets**

Coffee and tea cup insulators offer more secure handling.

Board Type	Board Color	Cup Size	Carton Pack	Minimum Order	Carton Weight	Case Cube	Colors	Quantity	Price
Standard	White	8/10 oz.	1,300	52,000	21	1.3			
Standard	Natural	8/10 oz	1,300	52,000	21	1.3			
Standard	White	12/24 oz	1,300	52,000	21	1.3			
Standard	Natural	12/24 oz.	1,300	52,000	21	1.3			
Premium Clay Coated	White	8/10 oz.	1,300	52,000	21	1.3			
Premium Clay Coated	White	12/24 oz.	1,300	52,000	21	1.3			



Markets Coffee Shops, Restaurants, Gas Stations

**Colors:** Standard: 1-3

Premium: Process Colors

**Lead Time** 4-8 weeks

**Stock Design Java Jackets**Coffee and tea cup insulators offer more secure handling.

Board Type	Board Color	Cup Size	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Quantity	Price
Standard	White	12/24 oz.	1,200	1,200	20	1.3		
Standard	Natural	12/24 oz.	1,200	1,200	20	1.3		



#### Markets Coffee Shops, Restaurants, Gas Stations

**Lead Time** 4 days

**Sipdiscs/Sipsecure**Secures straw fall thru and float out. Promotes oral hygiene and safer driving habits.

Size	Shape	Carton Pack	Minimum Order	Carton Weight (lbs)	Colors	Quantity	Price
3″	Round	4,000	12,000	17			



Markets Dentist Offices, Bars, Restaurants

#### **Artwork Specs** Colors: 1-4

Spot or Process Colors Sides: 1 sided

#### **Lead Time**

Repeat: 4 weeks Initial: 4-6 weeks

#### **Coaster Skirt or Carafe Marker**

Coaster skirts and carafe markers emphasize brand recognition or identify the content of a container.

Size	Die Cut for Stem	Material	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
2 ¾″	3/4"	Cellulose	10,000	10,000	30	1.66			
3 3/8"	9/16"	Cellulose	10,000	10,000	30	1.66			
3 3/8"	3/4"	Cellulose	10,000	10,000	30	1.66			
3 3/8"	1"	Cellulose	10,000	10,000	30	1.66			
2 3/4"	3/4"	Budgetboard	10,000	10,000	27	1.32			
3 3/8"	9/16"	Budgetboard	10,000	10,000	27	1.32			
3 3/8"	3/4"	Budgetboard	10,000	10,000	27	1.32			
3 3/8"	1"	Budgetboard	10,000	10,000	27	1.32			



### Markets

Restaurants, Advertising Bars, Lounges

#### **Artwork Specs**

Colors: 1-4

Avoid close registration

#### **Lead Time**

Repeat: 4 weeks Initial: 4-6 weeks

**Coaster Boots and Stem Slippers**Wine and Champaign coaster boots and slippers emphasize brand recognition.

Material	Size	Туре	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
Budgetboard	4"	Boot	4,000	12,000	17	.82			
Non-Woven Sofette	4"	Slippers	1,000	10,000	11	.82			



#### **Markets**

Restaurants, Advertising Bars, Lounges

#### **Artwork Specs**

Colors: 1-4 One Sided Avoid close registration, bleeds & excessive ink

#### **Lead Time**

Repeat: 4 weeks Initial: 4-6 weeks

#### Wine Tags

Upscale Budgetboard wine and cocktail identifying tags.

Size	Die Cut for Stem	Carton Pack	Minimum Order	Carton Weight (lbs)	Case Cube	Colors	Quantity	Price
2 ¾"	3/4"	10,000	10,000	27	1.32			



#### Markets

Restaurants, Advertising, Wine Tasting

#### **Artwork Specs**

Colors: 1-4 Avoid close registration Stock Design Available

#### **Lead Time**

Repeat: 4 weeks Initial: 4-6 weeks

#### **Conditions of Sale**

#### MINIMUM ORDER

- Minimum quantities vary depending on item.
- Under minimum orders are available and will be priced accordingly.
- All orders are subjects to a 10% over or under run.

#### SIZING STANCAPS

- Please use our Stancap sizing kit to choose the correct size Stancaps. Glossy Stancap orders require submission of glassware to ensure correct sizing.
- Stancap sizing by anyone other than Stancap is the responsibility of the purchaser.
- Please send a sample of your glassware when ordering the following: Glossy Stancaps, Snapcaps, Stancaps for mugs or cups
- Please reference our die lines, shapes and sizes for all other products. Call for additional information.

#### **LEAD TIMES**

- Lead times vary depending on item.
- Rush orders are available and will be charged accordingly.

#### PACKING AND SHIPPING

- Quantities per carton and actual weights vary depending on item purchased.
- Special packaging is available and will be charged accordingly.
- Some items are double packed to insure safe shipping or to reduce shipping costs. Please see notations enclosed or call for additional information.
- All prices based on a single shipment to a single location unless otherwise noted.
- Split shipments are available at additional cost.
- The customer is responsible for sort & segregate charges, call for delivery & driver assistance charges.

#### EXCESSIVE INK COVERAGE

A waiver form must be signed by the customer prior to the production of Cellulose, Non-Woven Sofette
Coasters and Ramekin Covers whenever the custom design has excessive ink coverage. The customer must
understand the item's absorbency reduction, ink odor and possible curling due to this process.

#### STRAIGHT EDGE CELLULOSE, NON WOVEN (SOFETTE), & BUDGETBOARD WITH WAX BACKING

Require a waiver form to be signed by the customer prior to production.

#### **TERMS**

- Net 15 Days upon credit approval
- FOB Mill
- Cash in Advance depends on credit approval
- Past due accounts will be assessed the highest legal penalty

### **Artwork Specification Sheet**

Please follow these artwork requirements in order to maintain quality standards and produce high quality products.

#### FILE DELIVERY

• CD, DVD or Upload via FTP (call for details)

#### ACCEPTABLE FILE TYPES

- Adobe Photoshop (for 4 color process only); Adobe Illustrator (Please export Corel Draw files as Illustrator files;
   Adobe InDesign; Freehand; Quark Xpress
- Vector EPS and vector PDF files are accepted. Files must be saved from the original vector program in which they
  were created.
- All files must contain the appropriate file format suffix (example: .eps, .tif, .jpg, .ai, .psd)
- Please compress large files prior to attachment utilizing software such as Stuffit or ZIP.
- You may download these compression softwares from the internet.

#### ADDITIONAL INFORMATION - ELECTRONIC FILES

- Both MAC and PC platform files are accepted.
- E-mail attachments should be kept to a maximum of 2mb/mail.
- Please indicate what type of file you are sending.

#### OFFSET PRINTING FOR CLOSE REGISTRATION AND 4 COLOR PROCESS

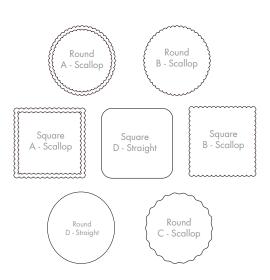
- Four color process will be printed using cyan, magenta, yellow and black.
- Uncoated PMS colors must be provided for solid colors printing with close registration.
- Digital files only.

#### LETTERPRESS FOR SPOT COLOR PRINTING

- Provide Uncoated PMS colors
- Digital files are accepted. Please provide vector files (such as EPS, PDF, Adobe Illustrator files, etc.)
- Low resolution rastor files are not accepted.
- Fonts must be converted to curves/paths/outlines.
- Artwork must be designed to print ¼" beyond die cut for bleeds.
- Spreads should be 1/32".
- Avoid heavy ink coverage and overprinting (wet trapping provides unpredictable results)
- Colors have a movement tolerance depending on the material. No close registration.
- No fine screens or halftones (see offset for fine screens)
- Screens will be printed at a minimum of 65 line screens and a maximum of 85 lines
- Camera ready, color separated artwork is accepted. Film negatives (right read emulsion up) and slicks are accepted but will incur an additional charge

#### MAXIMUM SIZE RESTRICTIONS FOR LETTERPRESS PRINTING

<b>Coaster Size</b>	Edge	Max. Art Size
3³/8″ Round	A	2¾" Diameter
3³/8″ Round	B	2½/16" Diameter
3½″ Round	D	31/8" Diameter
4" Round	А	3 <sup>5</sup> /16" Diameter
4" Round	В, С, D	3 <sup>5</sup> /8" Diameter
5" Round	A	4¼" Diameter
5" Round	D	4 <sup>5</sup> /8" Diameter
3³/8" Square	A	2¾" (Left and Right)
3³/8″ Square	B, D	2 <sup>7</sup> /8" (Left and Right)
3½″ Square	D	3 <sup>1</sup> /8" (Left and Right)
4" Square	C, D	3½" (Left and Right)



#### Terms of Sale

All orders are subject to acceptance of Sonoco.

Prices quoted on orders for all products cover packing in our standard size cartons or boxes. Prices will be quoted for special packaging.

Our prices are quoted for immediate acceptance and are subject to change without notice. Orders will be billed at the prices in effect at the time of the shipment.

Sonoco guarantees its products against defects in material or workmanship, and any merchandise for which credit is to be claimed must be reported to us as considered defective within 90 days from date of shipment.

All materials utilized in the production of Sonoco products and the manufacturer of these products are designed to perform the function for which they are produced. When Sonoco's products are incorporated into other assemblies, the customer is responsible for performing his own qualification tests for proper selection and use of these products.

Sonoco's liability extends only to replacement or credit for materials or products produced, sold or distributed by Sonoco and deemed to be defective after notification as listed above and inspected by Sonoco. No other warranty, guarantee or liability is express or implied except as detailed in writing and signed by an executive officer of Sonoco.

The bill of lading attached to our invoice indicates that the shipment has been delivered in first-class condition to the transportation company and that they are responsible for any loss or damage in transit.

In as much as damage of this sort is beyond our control and is the responsibility of the carrier, we ask you to instruct your receiving clerk either not to accept such damaged cartons, or to note on the transportation company's delivery receipt the number of damaged cartons and the extent of the damage.

In the event of concealed damage, i.e. not apparent from the outside appearance of the carton, the carrier must be required, within 15 days from the date of delivery, to conduct an inspection of such damage.

The carrier's inspection report is an integral part of all claims and is a major factor to the carrier in determining whether or not a particular claim will be honored. The foregoing procedure is necessary in that if the supplies themselves are unusable due to the carrier damaged, it is necessary for you to file a claim with the carrier for the amount of the damaged supplies.

All such claims must substantiated by one or more of the following: 1) The signed delivery receipt bearing the notation as to the damaged. 2) The carrier's inspection report 3) Proof that the carrier was notified of concealed damage within 15 days after the shipment was delivered.

We, as a company, through our Customer Service Department, will be glad to render any assistance possible to help you bring such a claim to a satisfactory conclusion with the carrier. We cannot, however, accept responsibility or accept for credit, supplies damaged in this manner.

Shipments are to be made in accordance with our estimate as stated on our acknowledgment or as instructed by the purchaser.

If request for change on printed items does not reach the factory prior to production, purchaser agrees to accept any products made in accordance with the original instructions. On unprinted items, a request for change must reach the factory at least two days prior to estimated shipping date.

If by reason of unavoidable accident, act of God, fire, strikes, lockouts or other labor interferences, riots, insurrection, war or any other cause beyond the reasonable power of control of seller, Sonoco shall be prevented from receiving any merchandise at our factory in quantities sufficient to normally produce customers' orders or if our plant or the production there from shall at any time be commandeered by the United States Government, or devoted or applied to governmental use at governmental request, or we shall be unable to obtain raw materials because of governmental regulation or priorities, Sonoco may thereupon or at any time thereafter, either cancel any order in whole or in part as to the undelivered portion thereof or suspend deliveries on any order whole or in part.

No verbal agreements or understandings other than those appearing herein are authorized and therefore will not be binding or valid.

In the event of collection of past due accounts through collection agencies or legal means, the customer agrees to pay all court costs, collection agency fees and attorney fees incurred as well as interest on the principal at 24% per annum from date of invoice (or highest percentage allowed by law).

Placement of orders with Sonoco acknowledges acceptance of the Terms of Sale, Returned Goods and Condition of Sale.

#### **Returned Goods Policy**

- Authorization for return must be obtained prior to shipment to Sonoco Paperboard Specialties
- Division and must be shipped prepaid.
- Unprinted or stock printed Stancap products returned for credit must be returned within 90 days of invoice date. Items over 90 days old are not acceptable for credit.
- All Stancap orders returned for credit are subject to our inspection and acceptance as to re-saleability.
- Custom printed orders are not returnable.
- Unprinted or stock printed Stancap products being returned for credit must be in undamaged original cartons.
- Open, broken, wet or crushed cartons of unprinted or stock printed coasters cannot be returned for credit.
- Special sizes, other than the standard listed sizes on our price list, are custom manufactured and are not returnable for credit.
- All unprinted or stock printed Stancap products returned for credit and accepted for return by Sonoco are subject to a 10% fee or \$7.00 per single carton (whichever is greater) repackaging and handling charge. Master cartons are charged at \$14.00 per carton.

#### **Additional Services**

May incur additional charges

Plates
Press Proofs
Discounts
Press Interruption
Color Matching Custom Colors
Split Shipments
Special Packaging
Under Minimum Orders
Restocking and Handling











**Complete Product Line** / ChillWrapper™ / Java Jacket® / Draft Sleeve® / Ramekin Covers / Tea Pot Holders / Trash Can Liners Snapcaps / Stancaddy™ / Cellulose Coasters / Classic Cellulose / Pulpboard Coasters / Non-Woven Sofette Coasters / Cone Pal™ Budgetboard Coasters / Napkin Bands / Sipdisc™ / Stem Glass Slippers / Wine Tags / Retail Packs / Candle Drip Protector Coffee Hottle Covers / Carafe Cover / Stancaps® / Stancaps®

Paperboard Specialties Stancap / Rixie Products 3150 Clinton Court Norcross, GA 30071 toll-free: 800/264-7494 phone: 770/476-9088 fax: 770/476-0765 www.sonocospecialties.com

